

Date: Wednesday, 10/10/2007 11:03:27 AM
 User: Kim Johnston

Process Sheet

SPL 17

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : 3/4" VELCRO STRIP
 Job Number : 35077
 Estimate Number : 11251
 P.O. Number : N/A Part Number : D28541100
 This Issue : 10/10/2007 S.O. No. : N/A Drawing Number : D2854 REV A
 Prsht Rev. : NC Project Number : N/A
 First Issue : N/A Type : PURCHASED PARTS Drawing Revision : A
 Previous Run : 30820 Material : N/A Qty: 80 Um: Each
 Written By :
 Checked & Approved By :
 Comment : Est Rev: A 04.07.01 New Issue KJ/JLM

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 D2854 3/4" Velcro



Comment: Qty.: 0.8750 f(s)/Unit Total : 139.9944 f(s)

3/4" Velcro

Batch: 29640

8/1/750

80

450

27528

4

27528



29640

35121

17504

2.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Cut length as per Dwg D2854

D2854-1-100 = 10"

8/1/750

3.0 QC6 DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK

5 08/01/07



4.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 422

50

8/1/7

5.0 QC21 FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE



(80)

2008/10/10

Job Completion



2008/1/7 80X

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

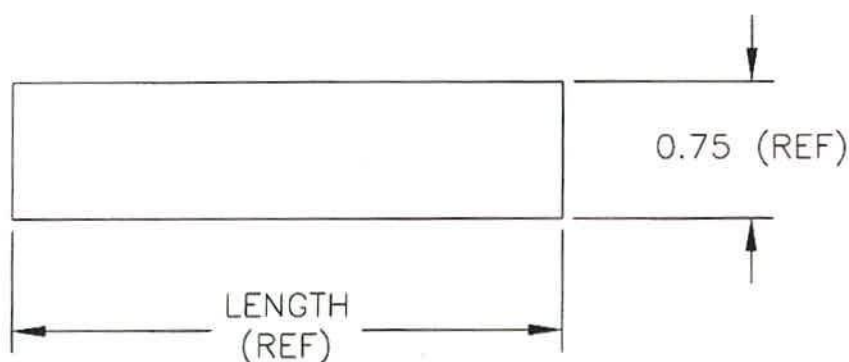
NOTE: Date & initial all entries



DESIGN <i>CP</i>	DRAWN BY <i>CP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>KE</i>	APPROVED <i>BA</i>	DRAWING NO. D2854	REV. A SHEET 1 OF 1
DATE 98.11.17		TITLE 3/4" VELCRO STRIP	SCALE 1:1
A	98.11.17	NEW ISSUE	

RELEASED
98.11.20 KE

SPECIFICATION CONTROL DRAWING



MATERIAL: 3/4" WIDE BLACK VELCRO TAPE
WITH ADHESIVE BACK

D2854-1-XXX LOOPED VELCRO STRIP ('SOFT')

D2854-3-XXX HOOKED VELCRO STRIP

LENGTH

EG: 2.5" LONG LOOPED VELCRO: D2854-1-025

30" LONG HOOKED VELCRO: D2854-3-300

~~UNDER REVIEW~~

~~10/06/01~~

OK # 04.10.21

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 35077